



secondnature

**Second Nature Cascades
20332 Empire Ave., Suite F-7
Bend, OR 97701**

**Office Tel: (541) 382-1620
Office Fax: (541) 382-1817**

Directions from Redmond Airport (RDM) to Second Nature Cascades, about 35 minutes:

- Leaving the airport turn LEFT on SE Airport Way.
- Approx 1.9 miles later, merge onto US 97 via the ramp (turn LEFT immediately after the overpass) toward Bend.
- Approx 11 miles South, ease off on the right and take Exit 135 A, "Business District/Burns". Drive approx .5 miles to a stop light.
- Turn RIGHT onto Empire Avenue and drive approx .2 miles past the entire "Deschutes Business Park" complex and then
- Turn RIGHT on Britta, follow to end, take the last parking lot entrance on RIGHT. The Second Nature Cascades office is on the left, Suite F-7.

Suggested Lodging Options:

[Hampton Inn](#) (1.5 miles from the field office)
15 NE Butler Market Rd
Bend, OR 97701
541-388-4114

[McMenamins Old St. Francis School](#) (4.1 miles from the field office)
700 N.W. Bond Street,
Bend, OR 97701
(877) 661-4228.

[Phoenix Inn](#) (3.7 miles from the field office)
(located 10 minutes from the field office)
300 NW Franklin Ave
Bend, OR 97701
(888) 291- 4764

[The Riverhouse](#) (1.8 miles from the field office)
3075 N. Hwy 97
Bend, OR 97701
(541) 389-3111

[Shilo Inn](#) (1 mile from the field office)
3105 O.B. Riley Rd
Bend, OR 97701
(541)389-9600.